

Friday, 23/01/2009 8:46:50 AM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 45186B-2

Estimate Number : 12270

P.O. Number :

This Issue : 23/01/2009 S.O. No. :

Prsht Rev. : NC

First Issue : 11 Type : SMALL /MED FAE

Previous Run : 43817B

Written By :

Checked & Approved By : JUD 09 01 23

Comment :

Est Rev:A New Issue 04-08-24 JLM

Est Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC

Est Rev:C 08-10-07 as per revD DD verified by:

Drawing Name : INTERIOR FLOOR WINDOW KIT

Part Number : D350567115

Drawing Number : N/A

Project Number : N/A

Drawing Revision : D

Material :

Due Date : 02/02/2009

Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PIP D350-567-115 CHG003

N/A

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D2463

Seal



Comment: Qty.: 4.4100 f(s)/Unit Total: 17.6400 f(s)

Pick: Packing Kit

Qty Part Number

1 D2463-0530

Description

Neoprene Seal

Batch

43841

MEASURE 9/2/5

SCP

4.0

D32931

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3293-1

Description

Doubler

Batch

B43649

9/2/5

SCP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR FLOOR WINDOW KIT

Job Number: 45186B

Part Number: D350567115

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D32941

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3294-1

Bracket

B4350

1/26 SP

6.0

D3295041

Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3295-041

Floor Assembly

B41796

B45270

2809/02/20

7.0

D3296041

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3296-041

Door Assembly

B43294

56

8.0

AN526C632R12

Screw



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 AN526C632R12

Screw

M110002

SP

9.0

AN960JD6

Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 AN960JD6

Washer

M6085

SY

10.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS20470AD4-5

Rivet

M129031

9/2/5

SO

Friday, 23/01/2009 8:46:51 AM
Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR FLOOR WINDOW KIT

Job Number: 45186B

Part Number: D350567115

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 115.0000 Each(s)/Unit Total: 460.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

115 MS20470AD4-6

Rivet

Batch

M1056371

SP

12.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 15.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

15 MS20470AD4-7

Rivet

Batch

M110002

SP

13.0

MS21042L06

Nut



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

9 MS21042L06

Nut (or -06)

Batch

M110003

9/2/5

SP

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

20902201

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350567-115

Location:

PPP Rev:

PPP 45186

9/2/20

SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/23

Job Completion



MF 09-02-20